

### **Logistic Train Solutions**

# LT06 - LT10 M | LT10 W

Load capacity 0.6 t - 1.0 t | Series 8971

#### Compact Indoor Train

- ightarrow Compact logistic train for transporting goods indoors
- $\rightarrow$  Available as W-frames with sloped platform for two-sided loading and unloading or M-frames for ground-level loading and unloading
- $\rightarrow$  The narrow design and manoeuvrable single-axle construction allow for versatile use, even in confined spaces
- ightarrow The tow tractor can reach high speeds thanks to the low service weight of the attachments
- $\rightarrow$  The frames are available with Linde trolleys or can be adapted to fit the customer's own load carriers

## TECHNICAL DATA (according to VDI 2198)

For simplicity, representative models shown. Ask your local contact person for the final data, which may vary depending on the customer-specific scope and configuration.

S	1.1	Manufacturer		Linde MH	Linde MH	Linde MH	Linde MH	Linde MH	Linde MH	Linde MH
Characteristics	1.2	Manufacturer's type designation		LT06 M 1xTR1200×800 <sup>1)</sup>	LT10 M 1xTR1200×800 <sup>1)</sup>	LT10 M 1xTR1200×1000 <sup>2)</sup>	LT10 M 2xTR800×600 <sup>3)</sup>	LT10 W 1xTR1200×800 <sup>1)</sup>	LT10 W 1xTR1200×1000 <sup>2)</sup>	LT10 W 3xTR800×600 <sup>4)</sup>
cter	1.2a	Series		8971	8971	8971	8971	8971	8971	8971
าอга	1.5	Load capacity/Load	Q (t)	0.6	1.0	1.0	1.05)	1.0	1.0	1.06)
Ð	1.9	Wheelbase	y (mm)	-	-	-	-	-	-	-
Weights	2.1	Service weight	kg	158	170	200	254	204	237	408
Wheels/Tyres	3.1	Tyres (solid rubber, super-elastic, pneumatic, polyurethane)		PU	PU	PU	PU	PU	PU	PU
	3.2	Tyre size, front		Ø 200×50	Ø 200×50	Ø 200×50	Ø 200×50	Ø 200×50	Ø 200×50	Ø 200×50
Nhee	3.5	Wheels, number front/rear (x = driven)		2	2	2	2	2	2	2
-	3.6	Track width, front	b10 (mm)	800	800	1000	845	810	1010	810
Dimensions	4.2.1	Total height	h15 (mm)	310/3507)	310/3507)	310/3507)	310/3507)	313/3537)	313/3537)	313/3537)
	4.4	Lift	h3 (mm)	408)	408)	408)	408)	40 <sup>8)</sup>	408)	408)
	4.4a	Lifting function		hydraulic/ electric <sup>8)</sup>	hydraulic/ electric <sup>8)</sup>	hydraulic/ electric <sup>8)</sup>	hydraulic/ electric <sup>8)</sup>	hydraulic/ electric <sup>8)</sup>	hydraulic/ electric <sup>8)</sup>	hydraulic/ electric <sup>8)</sup>
	4.9	Tiller arm height	h14 (mm)	170/2107)	170/2107)	170/2107)	170/2107)	170/2107)	170/2107)	170/2107)
	4.12	Clutch height	h10 (mm)	185/2257)	185/2257)	185/2257)	185/2257)	185/2257)	185/2257)	185/2257)
	4.15	Height, lowered	h13 (mm)	228	228	228	228	228	228	228
	4.16	Load bed length	l3 (mm)	1270	1270	1270	1786	1240	1240	2030
	4.17	Overhang length	l5 (mm)	533	533	683	683	533	683	533
	4.18	Load bed width	b9 (mm)	837	837	1037	834	834	1034	834
	4.19	Overall length	l1 (mm)	1953	1953	2095	2568	2069	2219	2859
	4.21	Overall width	b1 (mm)	1007	1007	1207	1062	1070	1270	1070
	4.25	Distance between fork arms	b5 (mm)	380 <sup>9)</sup>	380 <sup>9)</sup>	380 <sup>9)</sup>	536 <sup>9)</sup>	350 <sup>9)</sup>	350 <sup>9)</sup>	350 <sup>9)</sup>
	4.26	Width between load wheel supports/load beds	b4 (mm)	1090	1090	1090	1610	1204	1204	1994
	4.32	Ground clearance, centre of wheelbase	m2 (mm)	25/657)	25/657)	25/657)	25/657)	0/407)	0/407)	0/407)
	4.33	Load dimensions	b x l (mm)	1x 810 × 1210 <sup>10)</sup> / 1x 630 × 820 <sup>12)</sup>	1x 810×1210 <sup>10)</sup> / 1x 630×820 <sup>12)</sup>	1x 1010×1210 <sup>11)</sup> / 1x 630×1020 <sup>13)</sup>	2x 630×820 <sup>12)</sup> / 1x 810×1210 <sup>11)</sup>	$\frac{1 \times 810 \times 1210^{10}}{1 \times 630 \times 820^{12}}$	1x 1010 × 1210 <sup>11)</sup> / 1x 630 × 1020 <sup>13)</sup>	3x 630 × 820 <sup>12)</sup> / 1x 810 × 1210 <sup>10)</sup>
	4.34	Aisle width	Ast (mm)	490014)	490014)	520014)	720014)	490014)	520014)	770014)
	4.34b	Aisle width for 90° curve	Ast1 (mm)	326014)	326014)	346014)	382014)	3320 <sup>14)</sup>	3520 <sup>14)</sup>	407014)
	4.35	Turning radius	Wa (mm)	195014)	195014)	210014)	310014)	195014)	210014)	335014)
ance	5.1	Travel speed, with/without load	km/h	1515)	1515)	15 <sup>15)</sup>	1515)	1515)	15 <sup>15)</sup>	1515)
Performance	5.2	Lifting speed, with/without load	m/s	0.01	0.01	0.01	0.01	0.01	0.01	0.01
Perf	5.7	Climbing ability, with/without load	%	7.0 <sup>16)</sup>	7.0 <sup>16)</sup>	7.0 <sup>16)</sup>	7.0 <sup>16)</sup>	7.0 <sup>16)</sup>	7.016)	7.0 <sup>16)</sup>
Electric-engine	6.2	Lift motor rating at S3 15%	kW	0.48)	0.48)	0.48)	0.48)	0.48)	0.4 <sup>8)</sup>	0.48)
Others	10.8	Towing coupling, design/ type, DIN 15 170		Ø 25/Ø 30 <sup>17)</sup>	Ø 25/Ø 30 <sup>17)</sup>	Ø 25/Ø 30 <sup>17)</sup>	Ø 25/Ø 30 <sup>17)</sup>	Ø 25/Ø 30 <sup>17)</sup>	Ø 25/Ø 30 <sup>17)</sup>	Ø 25/Ø 30 <sup>17)</sup>

- 1) Frame design for transport of either one Linde trolley TR1200×800 or one Linde trolley TR800×600 with one frame
- 2) Frame design for transport of either one Linde trolley TR1200×1000 or one Linde trolley TR1000×600 with one frame
- 3) Frame design for transport of either two Linde trolleys TR800×600 or one Linde trolley TR1200×800 with one frame
- 4) Frame design for transport of either three Linde trolleys TR800×600 or one Linde trolley TR1200×800 with one frame
  5) Two storage locations. Max. load capacity of the left/right storage
- location = 300 kg. Max. load capacity of the central storage location = 1000 kg. With double loading, trolleys must not weigh more than 300 kg
- 6) Three storage locations. Max. load capacity of the left/right storage location = 300 kg. Max. load capacity of the central storage location = 1000 kg. In the case of triple loading, trolleys must not weigh more than 300 kg 7) When lowered/raised
- 8) After lifting has been initiated, the complete frame together with load handling equipment is hydraulically raised by 40 mm. There is the option of an electric lifting function available (lift motor). Free lift with LT M = 7 mm, with LT W = 0 mm

- 9) LT M: Central load handling equipment; LT W: Middle block
  10) Load bed dimensions b9×l3 of the Linde trolley TR1200×800 = 810×1210 mm (external dimensions b1×l1 incl. catch edges = 860×1260 mm)
- 11) Load bed dimensions b9×l3 of the Linde trolley TR1200×1000 = 1010×1210 mm
- (external dimensions b1×l1 incl. catch edges = 1060×1260 mm) 12) Load bed dimensions b9×l3 of the Linde trolley TR800×600 = 630×820 mm (external dimensions b1×l1 incl. catch edges = 680×870 mm)
- 13) Load bed dimensions  $b_{9\times13}$  of the Linde trolley TR1000×600 = 630×1020 mm (external dimensions  $b1 \times 11$  incl. catch edges =  $680 \times 1070$  mm)
- 14) For four frames in combination with a P60 C, series 4595.
- Ast values = incl. safety distance of 1000 mm (a/2 = 500 mm on each side) 15) Depending on the tow tractor in use
- 16) Do not exceed 6 km/h when operating on ramps. Ramps up to 7% can be driven on without a radius. Gradients in excess of 7% must be examined as part of the specific project
- 17) Logistic train tiller system for LT M and LT W. Frames are connected to the tow tractor (two-stage coupling) with a Ø 25 mm bolt and are connected to each other using a Ø 30 mm bolt

## LT06 M / LT10 M (1xTR1200×800 / 1xTR1200×1000)



## LT10 M (2xTR800×600)



## LT10 W (1xTR1200×800 / 1xTR1200×1000)



## LT10 W (3xTR800×600)



AST



## **AISLE WIDTHS**

Frame type	Frame size	Frames per train	Loads per train	Train length (mm)	e (mm)1)	e1 (mm)1)	x (mm)	e2 (mm) <sup>1)</sup>	e3 (mm)1)	d (mm)	e4 (mm) <sup>2)3)4)</sup>
LT06 M	1xTR1200×800	2	2	5322 <sup>2)</sup> /5676 <sup>3)</sup>	2010	2010	0	2200 <sup>2)</sup> /2400 <sup>3)</sup>	2000	2000	2900
LIUG M		4	4	9118 <sup>2)</sup> /9472 <sup>3)</sup>	2260	2010	500	3000 <sup>2)</sup> /3200 <sup>3)</sup>	2000	2000	2900
	1xTR1200×800	2	2	5322 <sup>2)</sup> /5676 <sup>3)</sup>	2010	2010	0	2200 <sup>2)</sup> /2400 <sup>3)</sup>	2000	2000	2900
		4	4	9118 <sup>2)</sup> /9472 <sup>3)</sup>	2260	2010	500	3000 <sup>2)</sup> /3200 <sup>3)</sup>	2000	2000	2900
LT10 M	1xTR1200×1000	2	2	5622 <sup>2)</sup> /5976 <sup>3)</sup>	2210	2210	0	2500 <sup>2)</sup> /2700 <sup>3)</sup>	2300	2000	3300
LIIO M		4	4	9718 <sup>2)</sup> /10072 <sup>3)</sup>	2460 <sup>2)</sup> /2710 <sup>3)</sup>	2210	500 <sup>2)</sup> /1000 <sup>3)</sup>	3300 <sup>2)</sup> /3500 <sup>3)</sup>	2300	2000	3300
	2xTR800×600	2	4/25)	6864 <sup>2)</sup> /7218 <sup>3)</sup>	2320	2070	500	2500 <sup>2)</sup> /2600 <sup>3)</sup>	2500	2000	2950
		4	8/45)	12202 <sup>2)</sup> /12556 <sup>3)</sup>	2820	2070	1500	3500 <sup>2)</sup> /3600 <sup>3)</sup>	2500	2000	2950
	1/101200/200	2	2	5565 <sup>2)</sup> /5919 <sup>3)</sup>	2070	2070	0	2200 <sup>2)</sup> /2400 <sup>3)</sup>	2000	2000	2950
	1xTR1200×800	4	4	9604 <sup>2)</sup> /9958 <sup>3)</sup>	2320	2070	500	3000 <sup>2)</sup> /3200 <sup>3)</sup>	2000	2000	2950
1710.111	1xTR1200×1000	2	2	5865 <sup>2)</sup> /6219 <sup>3)</sup>	2270	2270	0	2500 <sup>2)</sup> /2700 <sup>3)</sup>	2000	2000	3350
LT10 W		4	4	102042)/105583)	2520 <sup>2)</sup> /2770 <sup>3)</sup>	2270	500	3300 <sup>2)</sup> /3500 <sup>3)</sup>	2000	2000	3350
	3xTR800×600	2	6/26)	7145 <sup>2)</sup> /7499 <sup>3)</sup>	2570	2070	1000	2700 <sup>2)</sup> /2800 <sup>3)</sup>	2700	2000	2950
		4	12/46)	12764 <sup>2)</sup> /13118 <sup>3)</sup>	3070	2070	2000	3700 <sup>2)</sup> /3800 <sup>3)</sup>	2700	2000	2950

### 90° CURVES



#### e = Aisle width without corner modification

- e1 = Aisle width with corner modification
- x = Inward modification of corners

- e2 = Aisle width before/after a 180° curve
- e3 = Aisle width when negotiating a 180° curve
- d = Distance between aisles

### LOADING AND UNLOADING ZONES

- e4 = Required aisle width for loading and unloading process
- a = Added margin + added for handling
- b = Width of logistic train incl. play
- c = Trolley dimensions incl. play



1) Without oncoming traffic and without safety distance. We suggest maintaining a safety distance of 1000 mm (a/2 = 500 mm on each side). (a) The longer the train who as a stress we baggest maintain a barry of barries of the larger the safety distance required to mitigate any potential uncertainty resulting from driver operation (2) In combination with P40-P60 C and P40 C B of series 4595. Note: Values are calculated; final values may vary slightly (3) In combination with P60-P80 of series 1191. Note: Values are calculated; final values may vary slightly (4) Recommendation: e4 = a + b + c. With no oncoming traffic and no overtaking (5) Frame design for transport of either two Linde trolleys TR800×600 or one Linde trolley TR1200×800 with one frame

- 6) Frame design for transport of either three Linde trolleys TR800×600 or one Linde trolley TR1200×800 with one frame

### 180° CURVES



## LOGISTIC TRAIN SYSTEM OVERVIEW

### **TOW TRACTORS**

TR800×600

TR1200×800

TR1200×1000



BR1200×800

TR1600×1200

BR1200×1000

## **STANDARD AND OPTIONAL EQUIPMENT**

	Manufacturer's type designation/Equipment	LT06 M	LT10 M	LT10 W
	Mechanical load securing with automatic interlock after insertion	_	•	
	Redundant load securing: An additional lock is activated during lift		_	
	Traction interlocked when trolley lift in lowered position.			
	Lifting and lowering function deactivated when train is in motion			
>	Single-axle system with two wheels for compact design and improved trailing action	•		
Safety	Weather protection with one or two opening(s) to secure the load during outdoor use (RAL 7021)	O		0
Š	Weather protection labelling (safety features or customer logo)	0	0	0
	Anti-slip mats on load-bearing surfaces	O		0
	Foot guards on right and left	0	0	
	Safety flags (2x) for visibility and to help with orientation during the loading process	O		0
	Fall protection (2x) between the frames	0	0	0
ია	Low-maintenance tiller and coupling system	<u> </u>	<u> </u>	
vice	Maintenance-free hydraulic lifting system with synchronised lifting via both wheels $^{\eta}$	•		
Service	Maintenance-free electric lifting system (patented) with synchronised lifting via both wheels <sup>1)</sup>			0
	Frame-specific spare parts list accessible by scanning the QR code on the identification plate			
	Tiller system for even number of frames in one train (2/4 frames) <sup>2)</sup>	<u> </u>		
	Tiller system for odd number of frames in one train (e.g. 3 frames) <sup>3)</sup>	0	0	0
	Ground-level loading and unloading	<u> </u>		
	Trolleys loaded from one side			
	Trolleys can be loaded from either side			
	Unloading of trolleys in the direction of the operator			
	Integrated ejection mechanism to provide ergonomic support during the unloading process	<u> </u>		
	Ergonomic support during the loading and unloading process thanks to sloped platform	_	_	
δį	Opening side on the left in the drive direction <sup>4)</sup>	<u> </u>		
dlir	Opening side on the right in the drive direction <sup>4)</sup>	0	0	
lan	Linde trolleys in various designs for use with logistic train frames	O		0
4 P	Frame size for 1x Linde trolley TR1200×800/1x Linde trolley TR800×600 $^{50}$			
Loa	Frame size for 1x Linde trolley TR1200×1000/1x Linde trolley TR1000×600 <sup>5)</sup>	O		0
Operation/Load Handling	Frame size for 2x Linde trolleys TR800×600/1x Linde trolley TR1200×8006)	0	0	_
atio	Frame size for 2x Linde trolleys TR1000×600/1x Linde trolley TR1200×1000 <sup>6)</sup>	O		
рег	Frame size for 3x Linde trolleys TR800×600/1x Linde trolley TR1200×8007)	-	—	0
0	Frame size for 3x Linde trolleys TR1000×600/1x Linde trolley TR1200×1000 <sup>7)</sup>		_	0
	Non-standard frame sizes for customer-specific trolleys upon request	0	0	0
	Lift height of 40 mm: Lifting of load by 33 mm in addition to free lift	<u> </u>		
	Lift height of 40 mm: Lifting of platform, including load, by 40 mm	-	-	
	Lift height of 60 mm: Lifting of load by 53 mm in additiona to free lift			
	Lift height of 60 mm: Lifting of platform, including load, by 60 mm	-	—	0
	Automatic mode: Lifting/lowering of all frames as soon as operator enters/exits the tow tractor	<u> </u>	•	
	Connection hose with shut-off cock for decoupling and coupling of frames when lifted	0	0	0
	Logistic Train Controller (Software) with step-by-step support for dynamic routing processes®	0	0	0
nics	Low-noise and low-maintenance lift motor (1x) for electric lifting function	0	0	0
Electronics	Madular alua and alay connection for electric lift (protection type IDT 4)			
	Modular plug-and-play connection for electric lift (protection type IP54)	0	0	0
Attach- ments	Central load handling equipment with side insertion profiles: Locking and lifting the trolley	•		-
Atta	Sloped platform with side insertion profiles: Lifting the platform, including the trolley			•
Ś	Polyurethane tyres (PU; Shore hardness of 75) Ø 200 × 50, non-marking (colour: red)			
Tyres	Polyurethane tyres (PU; Shore hardness of 92) $\emptyset$ 200 × 60, for increased load capacity	0	0	0
<u> </u>	Optional electrostatic discharge tyres (ESD)	0	0	_
e me	Frame compatibility: Use of LT M and LT W in one train	•	•	•
Drive System	Compatibility with Linde tow tractors P40-P60 C, P40 C B and P60-P80 with appropriate preparation	0	0	0
Lighting	Tail lights (2x) – turn indicator, reverse, brake and number plate light (ISO 1724)	0	0	0

• Standard equipment

○ Optional equipment –

– Not available

1) After lifting has been initiated, the complete frame together with load handling equipment is raised

- 2) The standard tiller system is comprised of one articulated tiller and one fixed tiller per pair and requires an even number of frames (two or four frames). Driving on ramps is possible with this combination
- 3) For an odd number of frames, there is an optional tiller system comprising an initial articulated tiller and fixed tillers between the frames. Important: Driving on ramps is not possible with this combination
- 4) For LT M: Retrospective modification by service technicians is possible
- 5) Flexibility: Handling of either one large trolley or one small trolley with one frame
- 6) Flexibility: Handling of either one large or two small trolleys (two storage locations) with one frame. Max. load capacity of the left/right storage location is 300 kg each. Max. load capacity of the central storage location is 1000 kg. With double loading, trolleys must not weigh more than 300 kg
- 7) Flexibility: Handling of either one large or three small trolleys (three storage locations) with one frame. Max. load capacity of the left/right storage location is 300 kg each. Max. load capacity of the central storage location is 1000 kg. In the case of triple loading, trolleys must not weigh more than 300 kg
- 8) Consulting, designing solutions and implementation as part of a separate project

## **CHARACTERISTICS**



Optional safety flags and fall protection for increased safety



Safety

- $\rightarrow$  Lowering interlocked during travel and traction interlocked when frames are lowered for safe handling
- ightarrow Loading frame with patented fastener for reliable securing of the load
- $\rightarrow$  Redundant load securing of the W-frame for double the safety while transporting goods
- ightarrow Optional electric lift for increased safety and quieter operation
- $\rightarrow$  Accessories such as safety flags and weather protection for optimum protection of the load

#### Ergonomics

- $\rightarrow$  Ground-level loading and unloading with the M-frame and sloped platform of the W-frame takes pressure off the operator
- $\rightarrow$  Automatic interlock of the loading frame reduces time and effort
- ightarrow Unlocking device at an ergonomic height for convenient foot operation
- $\rightarrow$  Ergonomic ejection mechanism on the M-frame for fast and effortless handling





#### Handling

- $\rightarrow$  M-frame for lighter loads and W-frame with loading and unloading on both sides for versatility
- $\rightarrow$  Compact single-axle design for high flexibility and dynamic driving performance in tight indoor spaces
- ightarrow Low-weight load frame allows the tow tractor to reach higher speeds
- ightarrow Automatic lifting and lowering of the load frame ensures fast load handling
- $\rightarrow$  Responsive positioning guides for fast and easy handling of trolleys

Loading and unloading on both sides with LT  $\ensuremath{\mathsf{W}}$ 



Low-maintenance tiller system

#### Service

- $\rightarrow$  Simple frame design with few components minimises servicing time and effort, reducing maintenance costs
- → Maintenance-free tiller system for minimal service requirement and seamless functioning
- $\rightarrow$  Service-friendly locking device for quick maintenance
- ightarrow Optional electric lift with just one lift motor per frame for low maintenance costs

Presented by:

Subject to modification in the interest of progress. Illustrations and technical specifications could include options and are not binding for actual constructions. All dimensions subject to usual tolerances.



Linde Material Handling GmbH Carl-von-Linde-Platz | 63743 Aschaffenburg | Germany Tel.: + 49 6021 99 0 | Fax + 49 6021 99 1570 www.linde-mh.com | info@linde-mh.com

Printed in Germany | DS\_LT06 - LT10 M/W\_8971\_en\_A\_1123